

WHAT IS CLAIMED IS:

## 1. A runnable splice company:

5 a first thermal imprintable label stock having a first face layer of thermal paper removably adhered to a first silicone liner by a first adhesive, the first thermal label stock having a first end disposed transverse to a length of the first thermal label stock;

10 a second thermal imprintable label stock having a second face layer of thermal paper removably adhered to a second silicone liner by a second adhesive, the second thermal label stock having a second end disposed transverse to a length of the second thermal label stock, the first and second  
15 ends being disposed in a parallel spaced apart relationship to form a splice gap therebetween;

a third thermal imprintable label disposed over said splice gap and adhered to both the first and second face layer for enabling thermal printing over said splice gap; and

20 a splice tape disposed over said splice gap and adhered to both the first and second silicone liners, the adhesive of said splice tape to the silicone lines enabling removal of the lines from the face layers without revariation of the lines from one another.

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2. The runnable splice according to claim 1 wherein said splice gap has a width of between about 0 inches and about 0.125 inches and said third thermal label has a width of between about 0.5 inches and about 3 inches.

3. The runnable splice according to claim 2 wherein said splice gap is disposed at an angle of between about 0° degrees and about 40 degrees transverse to a longitudinal axis  
5 of the first and second thermal label stock.

4. The runnable splice according to claim 3 wherein the first face layer and second face layer are adhered to the first and second silicone lines respectively with a pressure  
10 sensitive adhesive.

5. The runnable splice according to claim 4 where the silicone liner and splice tape are printable.

15 6. The runnable splice according to claim 4 wherein said splice tape has a width equal or greater than the third external label width.

7. A runnable splice comprising:  
20 a first thermal imprintable label stock having a first face layer of thermal paper, a first liner and a pressure sensitive adhesive disposed therebetween, the first thermal label stock having a first end disposed transverse to a length of the first thermal label stock;  
25 a second thermal imprintable label stock having a second face layer of thermal paper, a second liner and a pressure sensitive adhesive disposed therebetween, the second thermal label stock having a second end disposed transverse to a length of the second thermal label stock, the first and

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second ends being disposed in a parallel spaced apart relationship to form a splice gap therebetween;

a third thermal imprintable label disposed over said splice gap and adhered to both the first and second face  
5 layers for enabling thermal printing over said splice gap; and

a splice tape disposed over said splice gap and adhered to both the first and second silicone liners, the adherence of said splice tape to the silicone liner enabling removal of the liners from the face layer without separating  
10 of the liners from one another.

8. The runnable splice according to claim 7 wherein said splice gap has a width of between about 0 inches and about 0.125 inches and said third thermal label has a width of  
15 between about 0.5 inches and about 3 inches.

9. The runnable splice according to claim 8 wherein said splice gap is disposed at an angle of between about 10 degrees and about 40 degrees transverse to a longitudinal axis  
20 of the first and second thermal label stock.

10. The runnable splice according to claim 9 where the silicone liner and splice tape are printable.

25 11. The runnable splice according to claim 9 wherein said splice tape has a width equal or greater than the third external label width.